

# FGA ADJUSTABLE TORQUE SCREWDRIVER OPERATING INSTRUCTIONS

Rev 1.0 (11/25/2020)

## Power on Display

Press the black lever button to view the digital display and current tool setting.

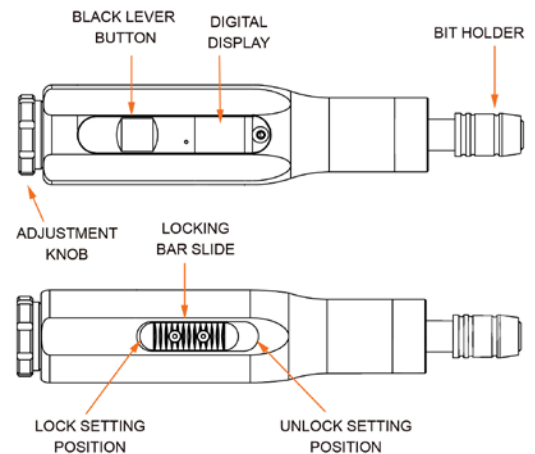
## Sleep Mode

The display stays on for 20 seconds then goes into Sleep mode. Press the black lever button to awake the tool from Sleep mode.

## Adjusting the Torque Setting

### Units of Measurement

Press the black lever button while the display is powered on to toggle through torque measurement unit options available for your FGA model.



FGA Models	Torque Measurement Units
FGA-8, FGA-20 & FGA-40	ozf.in, lbf.in, cN.m, N.m, kgf.cm
FGA-125	lbf.in, N.m, kgf.cm

### Torque Setting

Slide the locking bar slide mechanism to the unlock position. Use the black adjustment knob to change torque settings. Turn knob clockwise to increase torque and counterclockwise to decrease torque. After selecting your torque value, slide the locking bar slide mechanism to the lock position. The display stays on for 20 seconds then goes into Sleep mode. **Per ISO:6789-1, the torque setting is only certified when adjusted from the bottom-up. Top-down adjustment is not certified by Mountz.**

## Applying Torque

1. Tighten fastener or bolt by applying steady twists. Keep the screwdriver in line with the axis of the bolt during tightening. The screwdriver will 'slip' after achieving the pre-set torque setting.
2. The screwdriver will automatically reset itself for the next application.
3. With its unique cam-over design, it's impossible to overtighten beyond the pre-set load.

## Calibrating Torque Screwdrivers

FGA calibration instructions are available upon request.

## Maintenance Schedule

Like an automobile, torque screwdrivers contain moving parts that require periodic servicing and lubrication.

## Expected Tool Life

With normal use – 1,000,000 operations

## Period Between Recalibration

20,000 fastening operations. It is acknowledged that some tools may achieve 20,000 operations in a relatively short period of time. Under these circumstances, the user may decide to increase the period between calibration intervals with the benefit of their experience.

## Battery

Battery Expected Life: 180 working days\*

The battery is recommended to be replaced when the screwdriver is sent in for recalibration.

**Note!** *\*Battery life is calculated based on an estimate of 20 power cycles per working day. More or less frequent use may result in a difference in performance.*

## Routine Maintenance

After 100,000 operations, strip, clean and re-grease the spring, bearings and internal components. Any worn components should be replaced.

**Note:** Any tool that is dismantled during its life must be re-lubricated in accordance with the Mountz recommendations. Do not clean tools by immersing them in a solvent, as this will destroy the internal lubrication and cause the failure of the tool.

## Warranty

Mountz FGA tools are the only cam-over drivers on the market to offer a two-year unlimited warranty. If it breaks in any way, we'll fix it or replace it for free.

Lifetime guarantee against manufacturing defects. We only make the highest quality products. This driver will not have a defect, we stake our quality reputation on it.

Warranty includes a free first calibration within the first year (if needed).

## Testing and Servicing

Torque tools go out of calibration with use. Calibrating a torque tool is a fine-tuning process of bringing the tool back within its tolerance. Regular torque calibration of a hand screwdriver ensures accuracy, repeatable tool performance, and adherence to international standards.

We recommend a general once a year calibration interval. However, it is the user's organization that must determine suitable intervals based upon equipment performance, application, degree of usage and management objectives.

## Mountz Calibration and Repair Services

Mountz Inc. features an experienced calibration and repair staff. Our trained technicians can calibrate and repair most any tool. Mountz provides rapid service with quality that you can trust as we offer two state-of-the-art calibration lab and repair facilities that can calibrate up to 20,000 lbf.ft.

## About Mountz

Mountz, The Torque Tool Specialists<sup>®</sup>, has been a leader in the torque tool industry for more than 55 years. Engineered in the Silicon Valley and serving the globe, Mountz focuses on delivering high-quality torque products, services, and solutions to ensure customers can always proceed with confidence. We are committed to forging a safer world through precision and accuracy and by innovating every day.

### Mountz Service Locations

#### Eastern Service Center

19051 Underwood Rd.

Foley, AL 36535

Phone: (251) 943-4125

Fax: (251) 943-4979

#### Western Service Center

1080 N.11th Street

San Jose, CA 95112

Phone: (408) 292-2214

Fax: (408) 292-2733

[www.mountztorque.com](http://www.mountztorque.com)